

(EN) Assembly instructions

(DE) Montageanleitung

(FI) Kokoonpano-ohjeet

(HR) Skupština Upute

(FR) Notice de Montage

(IT) Istruzioni di Montaggio

(BS) Skupština Uputstvo

(NL) Montage Instructies

(CS) Montážní Návod

(RO) Instrucțiuni de Asamblare

(DA) Montagevejledning

(PL) Instrukcja Montażu

(SK) Popis konštrukcie

(SV) Monteringsanvisning

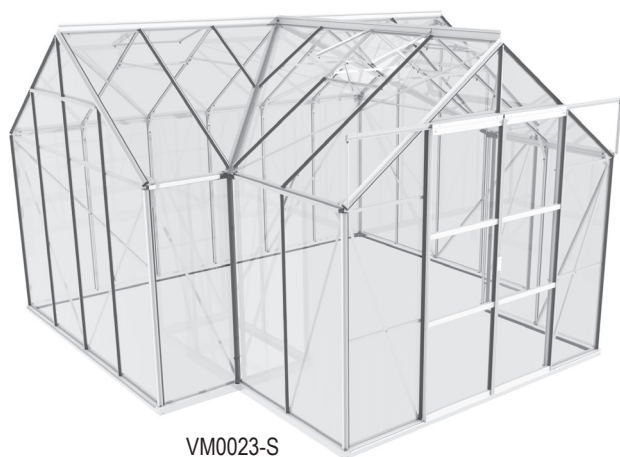
(SL) Navodila za Montažo

(RU) Инструкция по Монтажу

(NO) Montasjeveiledning

(HU) Szerelési útmutató

(UK) Інструкція по монтажу



VM0023-S



VM0064-SLT



VM0065-SSD

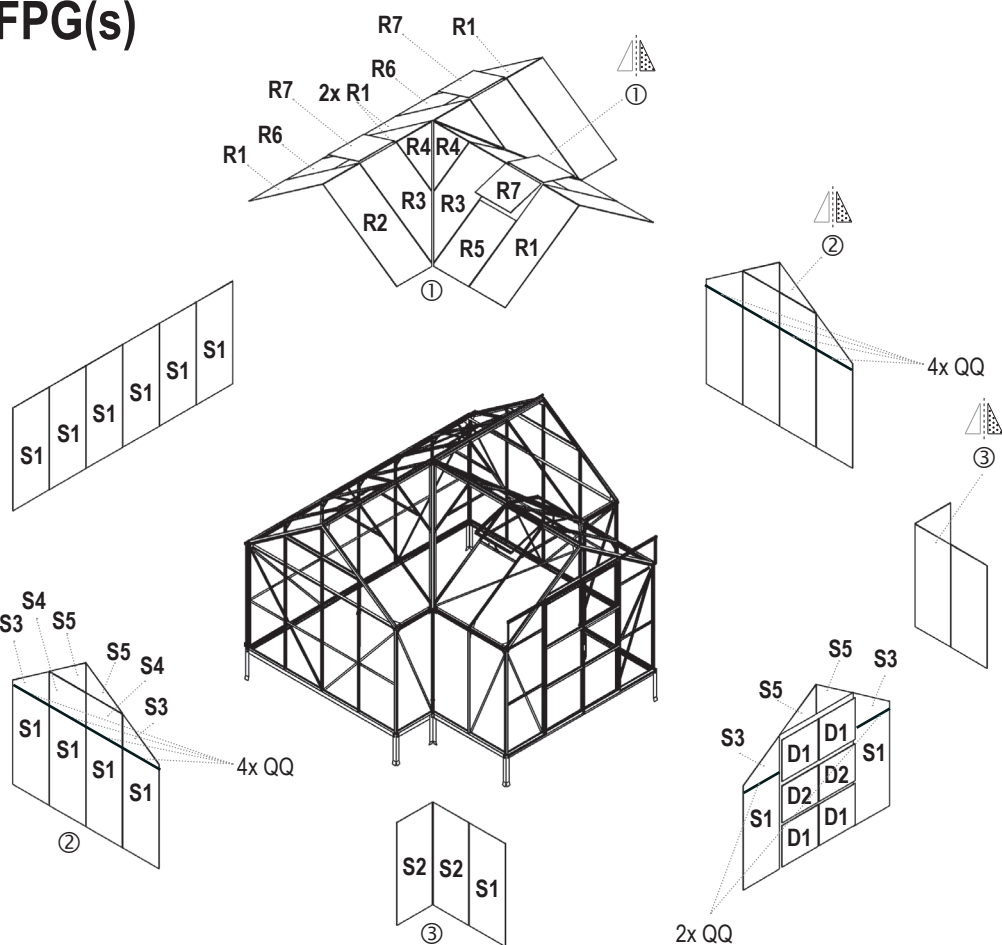
Vitavía
– makes living grow

VM0023-S / VM0064-SLT / VM0065-SSD

13000

FPG(s)

FPG(s)



FPG(s)		
6515	14x	1960 mm
6516	52x	1509 mm
6517	8x	970 mm
6518	8x	731 mm
6519	8x	610 mm
6520	4x	588 mm
6521	6x	425 mm
QQ	(2124663) 10x	610 mm

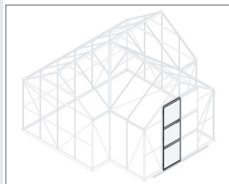
FPG(s)	No. Clear		mm	13000
R1	3678231		612 x 1522	6x
R2	3678241		612 / 591 x 1522 / 1496	2x
R3	3678351		0 / 612 x 1483 / 737	4x
R4	3678261		0 / 593 x 724 / 0	4x
R5	3678271		591 / 612 x 982 / 956	2x
R6	3679681		612 x 982	2x
R7	3679491		600 x 544	4x
Total				24x

	No. Clear		mm	13000
D1	3679011		610 x 610	4x
D2	3679141		610 x 540	2x
S1	3678301		612 x 1506	18x
S2	3678311		598 x 1506	4x
S3	40007374		612 x 452 / 23	6x
S4	40007375		612 x 451	4x
S5	3678341		612 x 430 / 3	6x
Total				44x

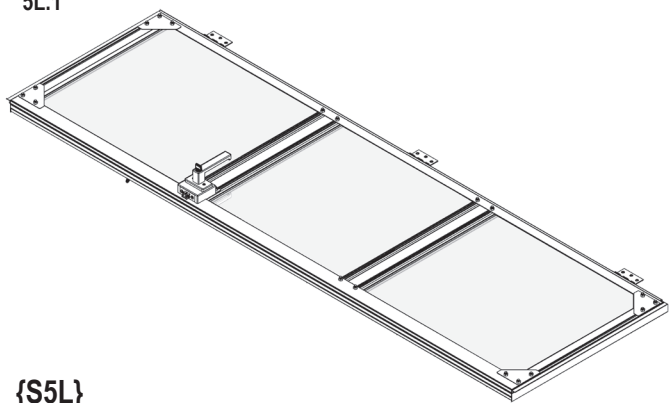


5_1L - FPG (only VM0065-SSD)

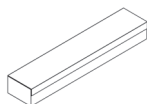
V1



5L.1



{S5L}



PSD, 1/5_SSD, 1/6 Front LT SW

1092 4x		2014 1x		2085 1x		7066 3x	
2009 11x		2015 9x		2086 1x		7088 11x	
2010 1x		2017 1x		2087 1x		7399 2x	
2011 1x		2081 1x		2088 1x		7457 1x	
2012 1x		2083 1x		3001 20x			
2013 2x		2084 2x		3002 22x			

SIR,SLT,SSD, 2/6

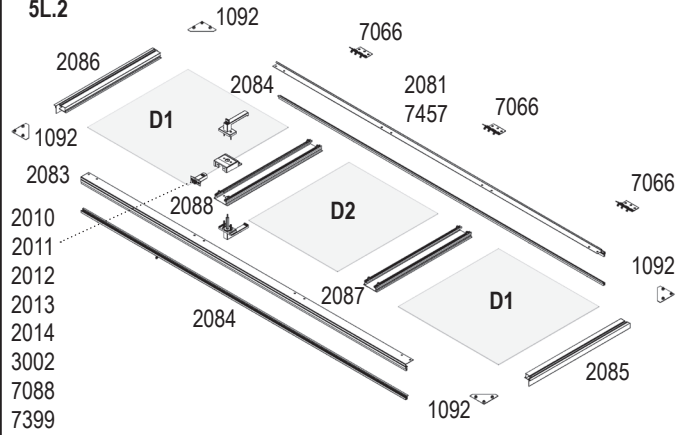
1020
1x



FPG

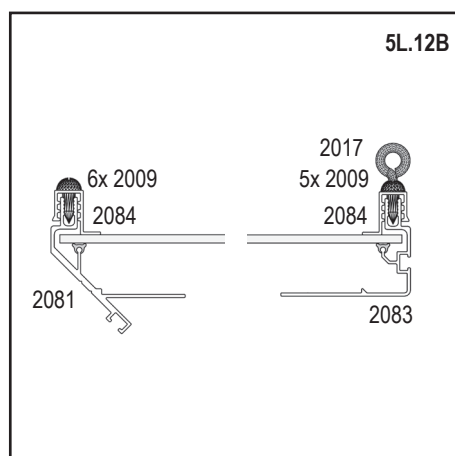
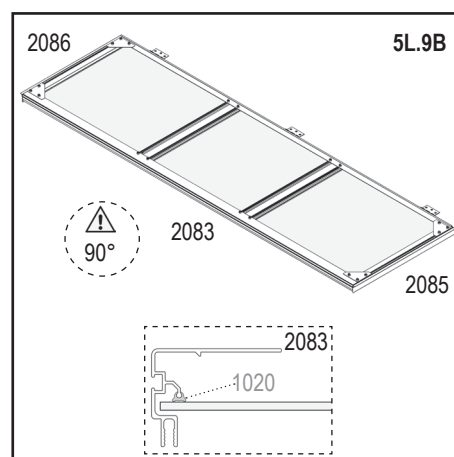
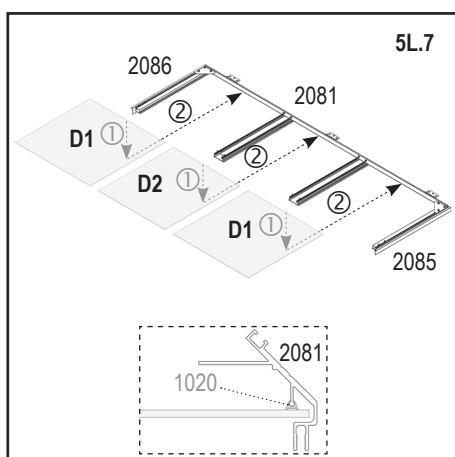
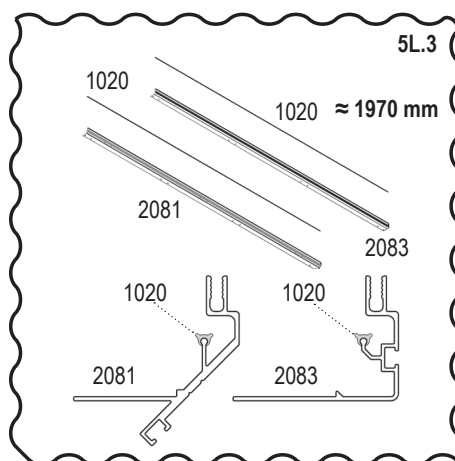
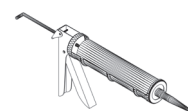
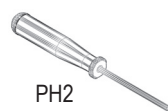
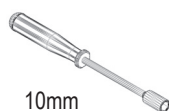
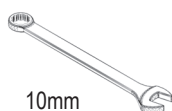
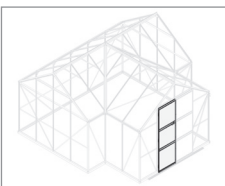
Art. No.	mm		
D1 3679011	610 x 610	2x	
D2 3679141	610 x 540	1x	

5L.2



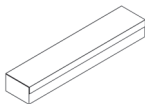
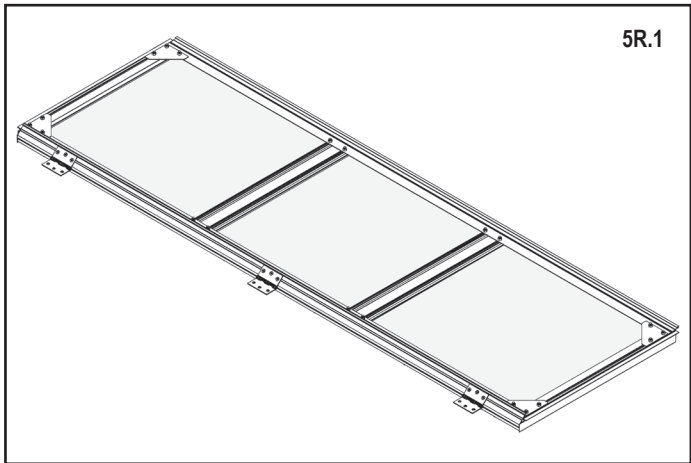
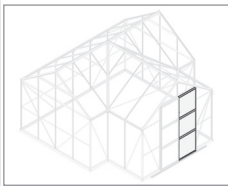
5_1L - FPG (only VM0065-SSD)

V1



5_1R - FPG (only VM0065-SSD)

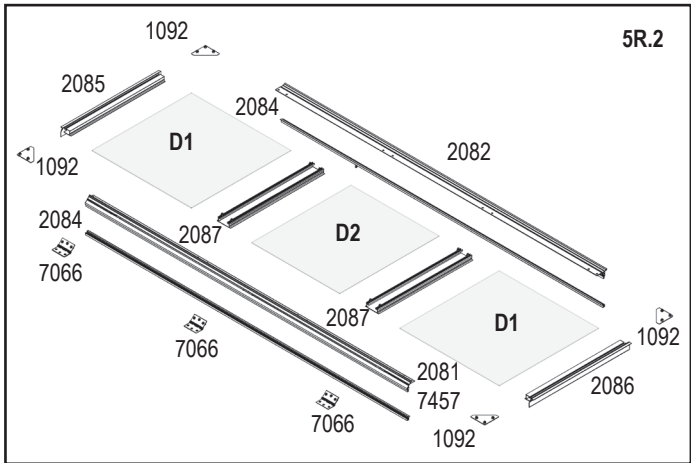
V1



PSD, 1/5_SSD, 1/6 Front LT SW					
1092 4x		2017 1x		2084 2x	
2009 11x		2081 1x		2085 1x	
2015 9x		2082 1x		2086 1x	
				3001 20x	
				3002 20x	
				7066 3x	
				7088 9x	
				7457 1x	

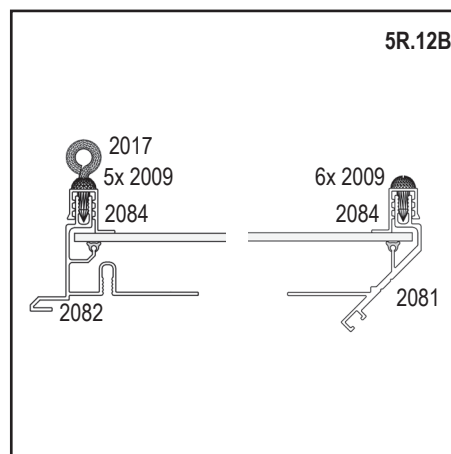
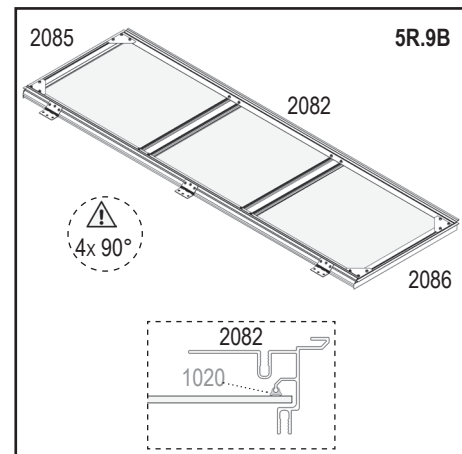
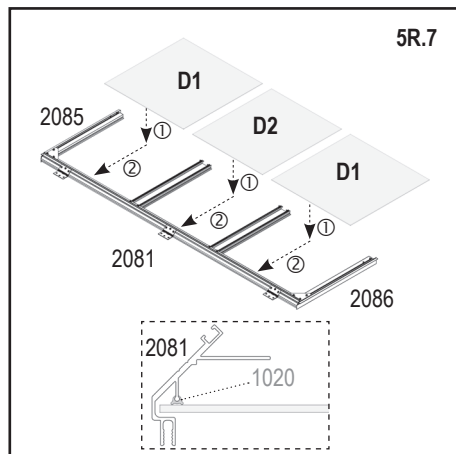
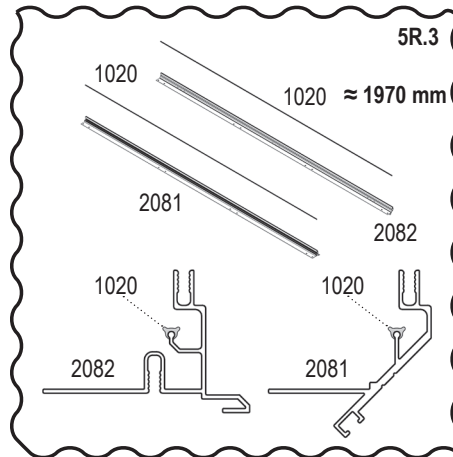
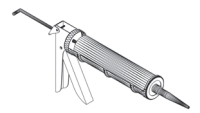
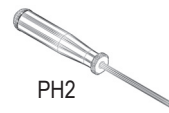
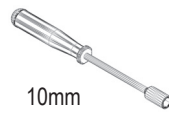
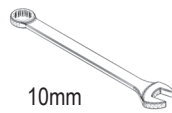
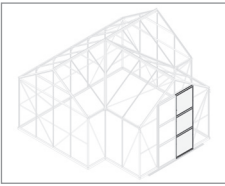
SIR,SLT,SSD, 2/6	
1020 1x	

FPG				
	Art. No.	mm		
D1	3679011	610 x 610	2x	
D2	3679141	610 x 540	1x	

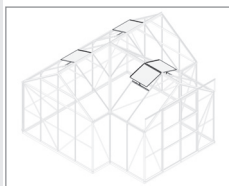


5_1R - FPG (only VM0065-SSD)

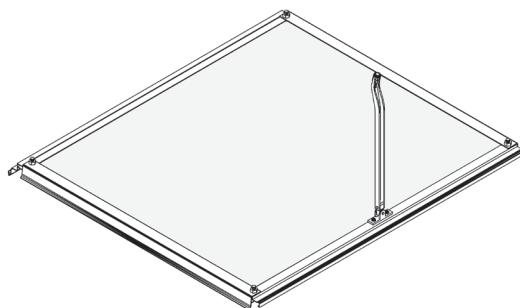
V1



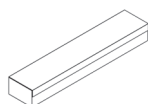
6_1 - FPG(s)



6.1



{S6}



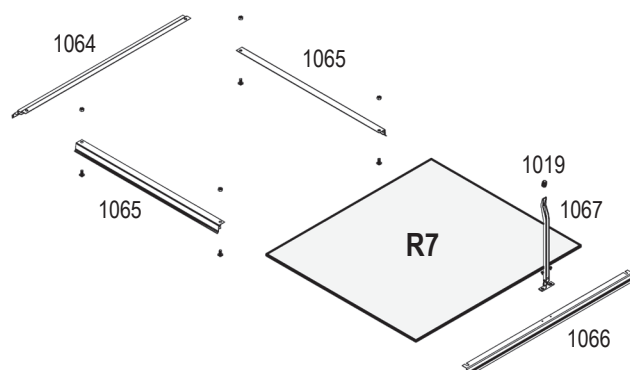
SIR,SLT,SSD, 2/6

1006 6x		1064 1x		1067 1x		3002 6x	
1019 1x		1065 2x		2016 2x		7399 2x	
1063 1x		1066 1x		3001 4x			

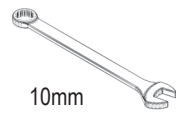
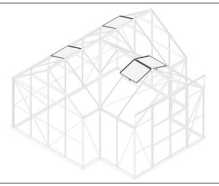
FPG(s)

FPG(s)				
Art. No.		mm		
R7	3679491	600 x 544	1x	

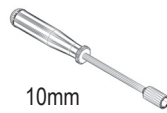
6.2



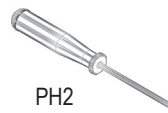
6_1 - FPG(s)



10mm



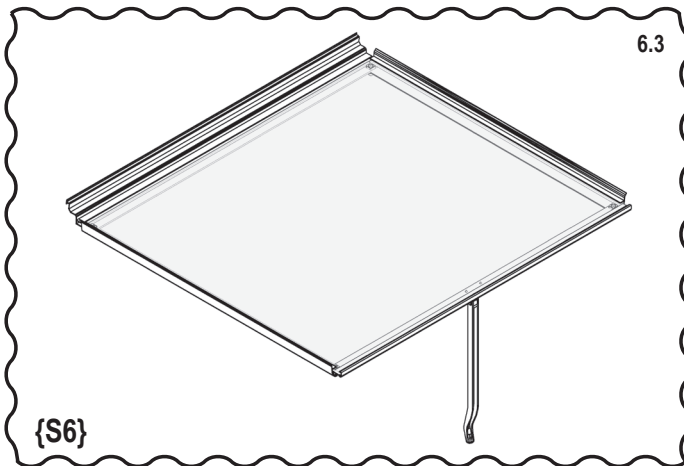
10mm



PH2

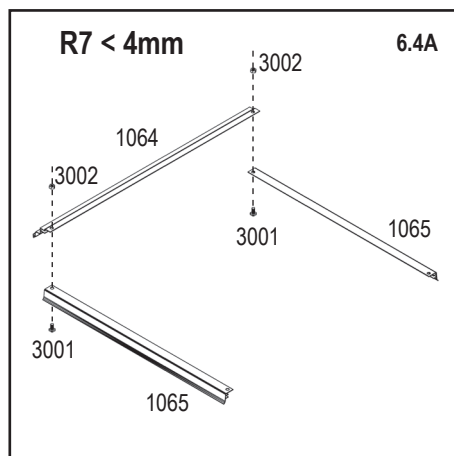
13000

4x

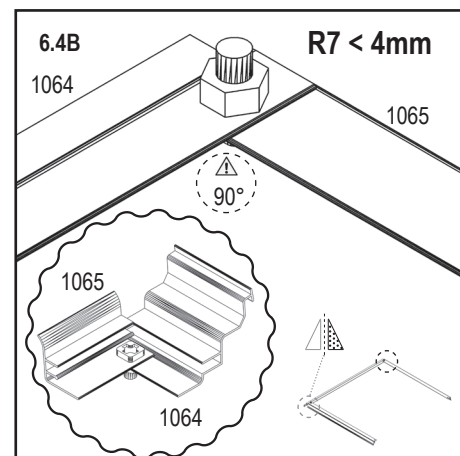


6.3

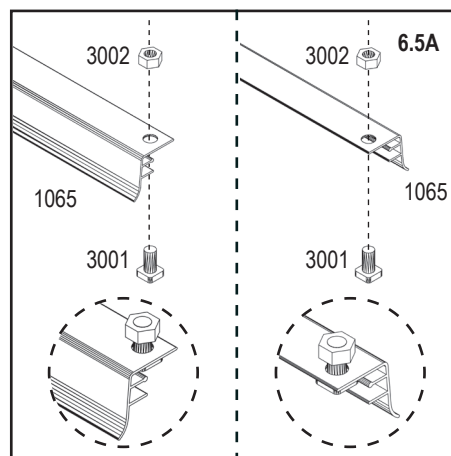
1006 2x		1067 1x	
1019 1x		3001 4x	
1064 1x		3002 4x	
1065 2x		R7 1x	
1066 1x			



6.4A



6.4B



6.5A

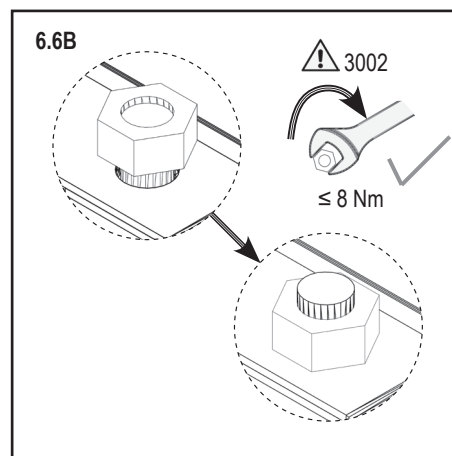
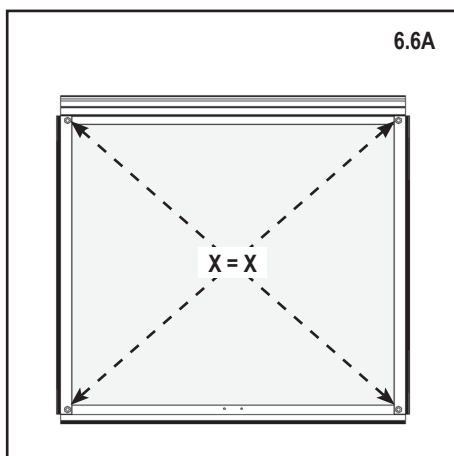
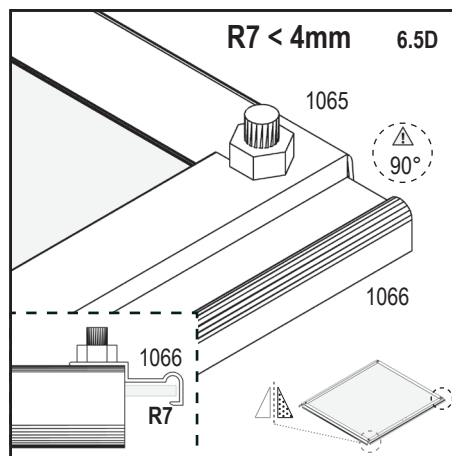
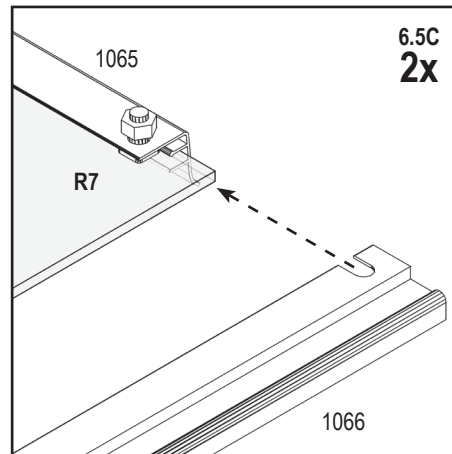
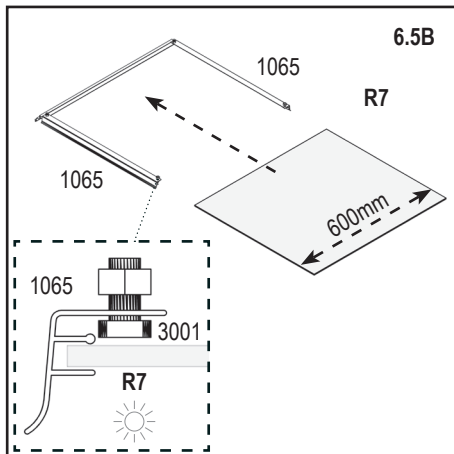


Exactly square



Mirror of

6_1 - FPG(s)



Important!



Outside

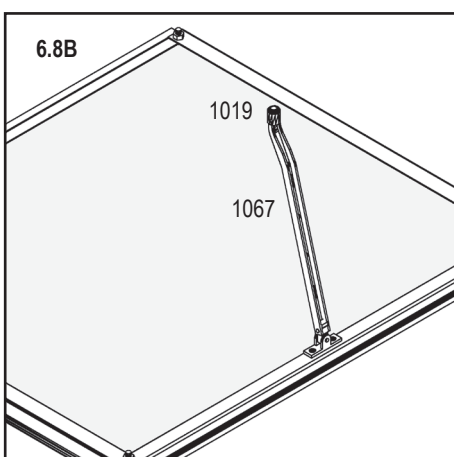
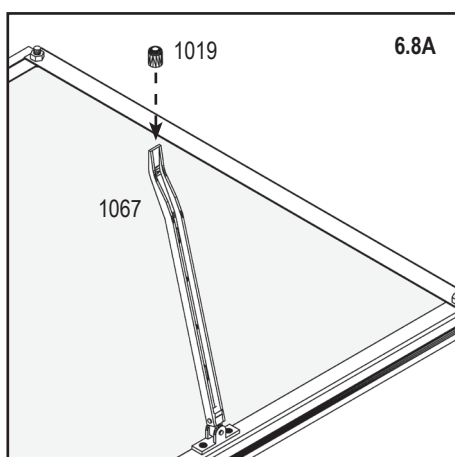
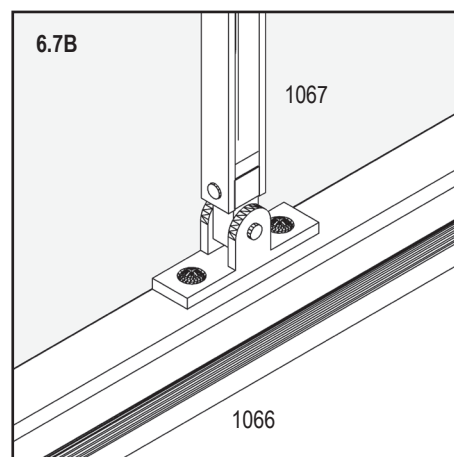
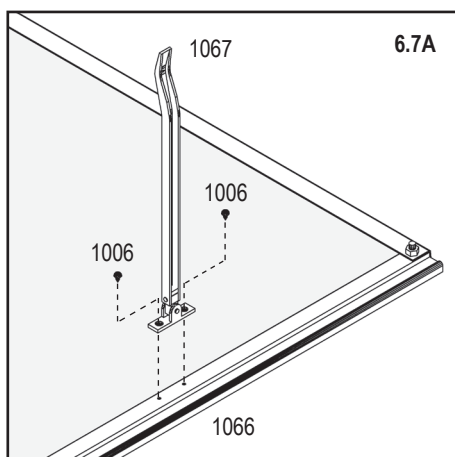


Exactly square

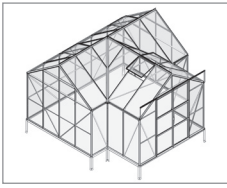


Mirror of

6_1 - FPG(s)

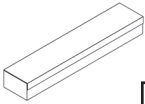
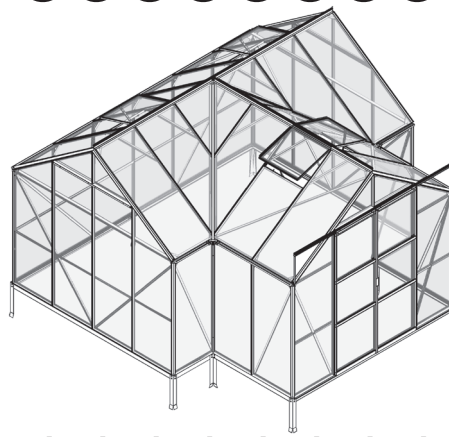


7 - FPG(s)



7.1

{S7}



SIR,SLT,SSD, 2/6	
1020 1x	

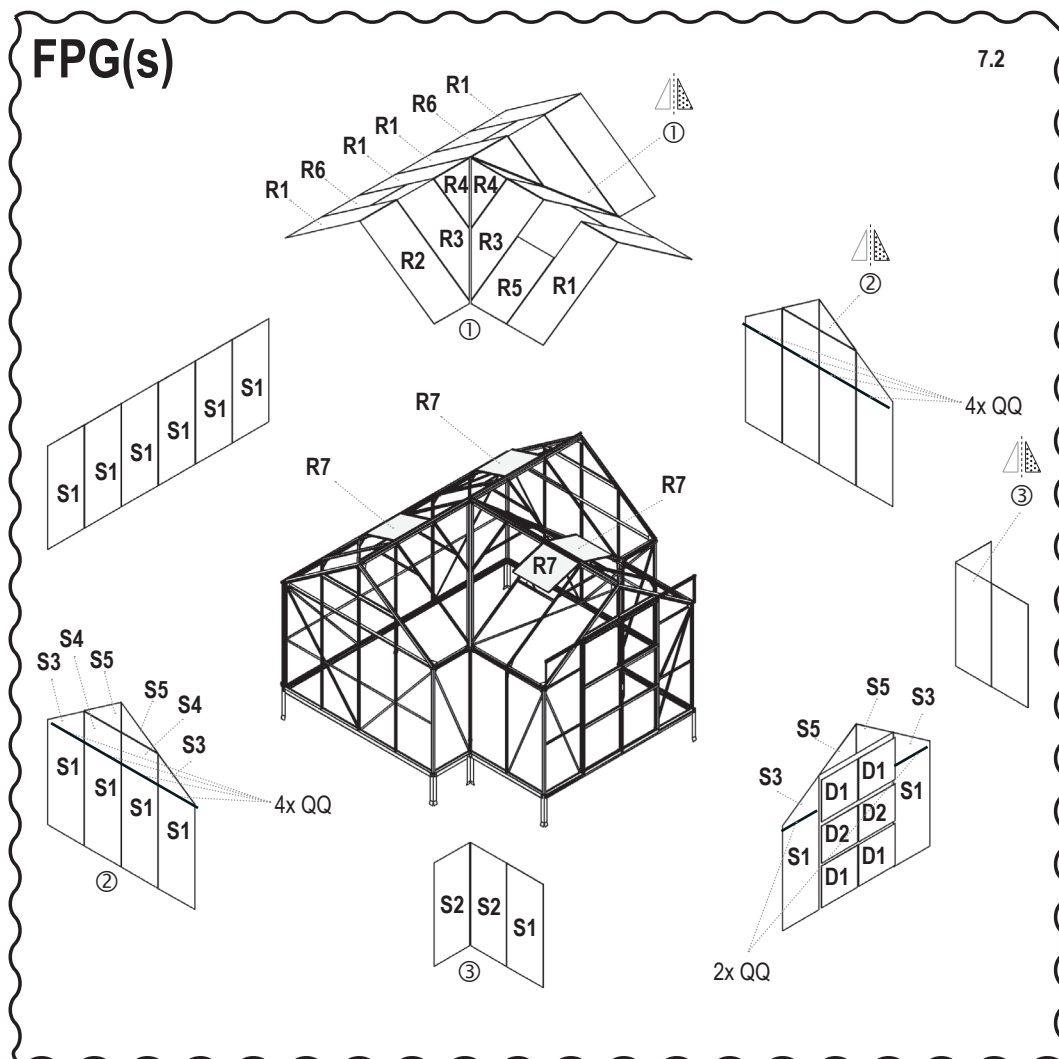
SIR,SLT,SSD, 6/6			
6515 14x		6519 8x	
6516 52x		6520 4x	
6517 8x		6521 6x	
6518 8x			

FPG(s)	
QQ 10x	

FPG(s)				
	No. Clear		mm	13000
R1	3678231		612 x 1522	6x
R2	3678241		612 / 591 x 1522 / 1496	2x
R3	3678351		0 / 612 x 1483 / 737	4x
R4	3678261		0 / 593 x 724 / 0	4x
R5	3678271		591 / 612 x 982 / 956	2x
R6	3679681		612 x 982	2x
R7	3679491		600 x 544	4x
Total				24x

FPG(s)				
	No. Clear		mm	13000
D1	3679011		610 x 610	4x
D2	3679141		610 x 540	2x
S1	3678301		612 x 1506	18x
S2	3678311		598 x 1506	4x
S3	40007374		612 x 452 / 23	6x
S4	40007375		612 x 451	4x
S5	3678341		612 x 430 / 3	6x
Total				

7 - FPG(s)



VM0065-SSD - ~~D1, D2, 6519 & 6520~~

S5



Mirror of



Important!

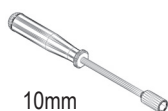
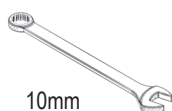
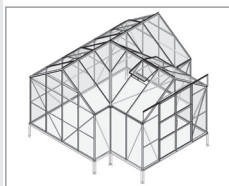


~~6519~~ Not required



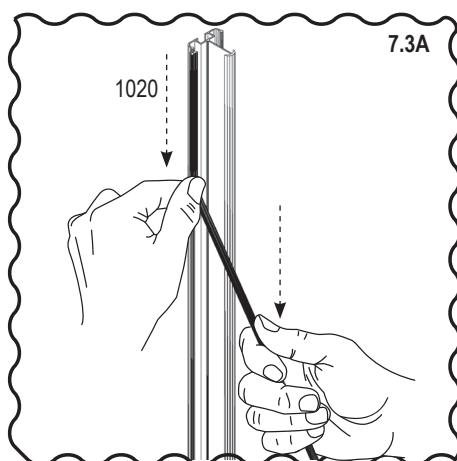
Go to

7 - FPG(s)

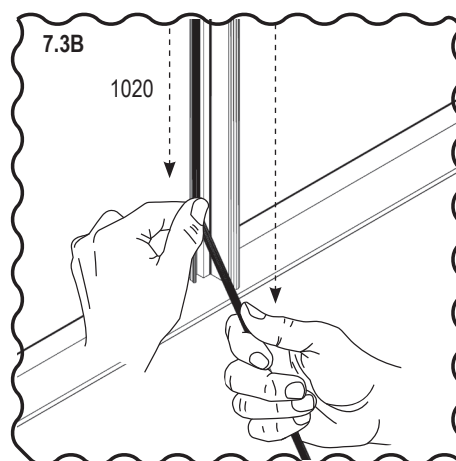


10mm

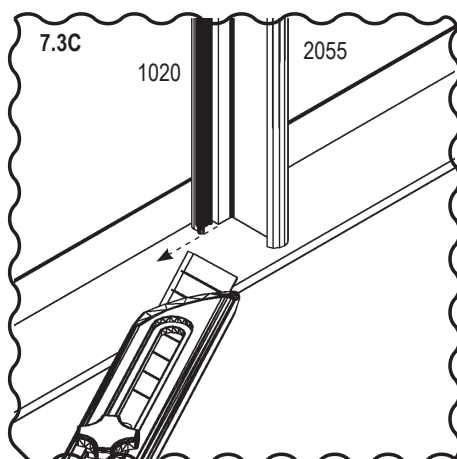
10mm



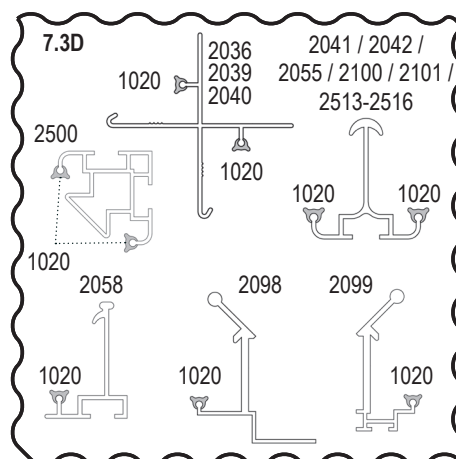
7.3A



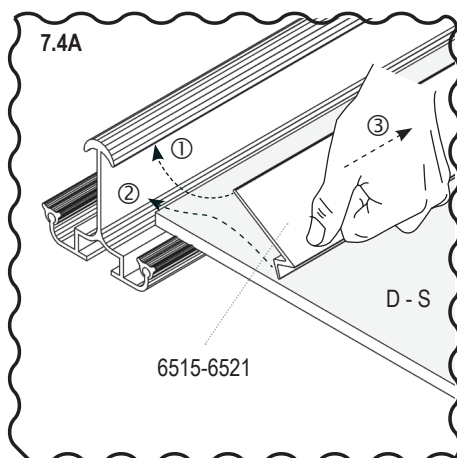
7.3B



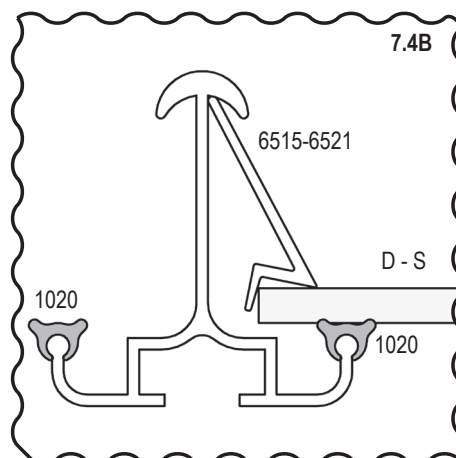
7.3C



7.3D

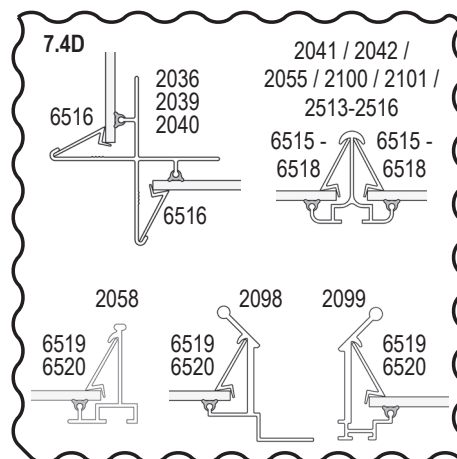
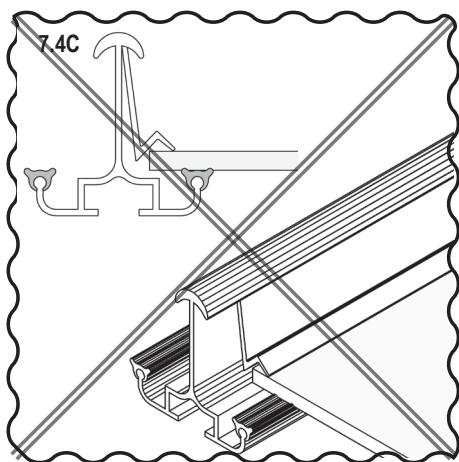


7.4A

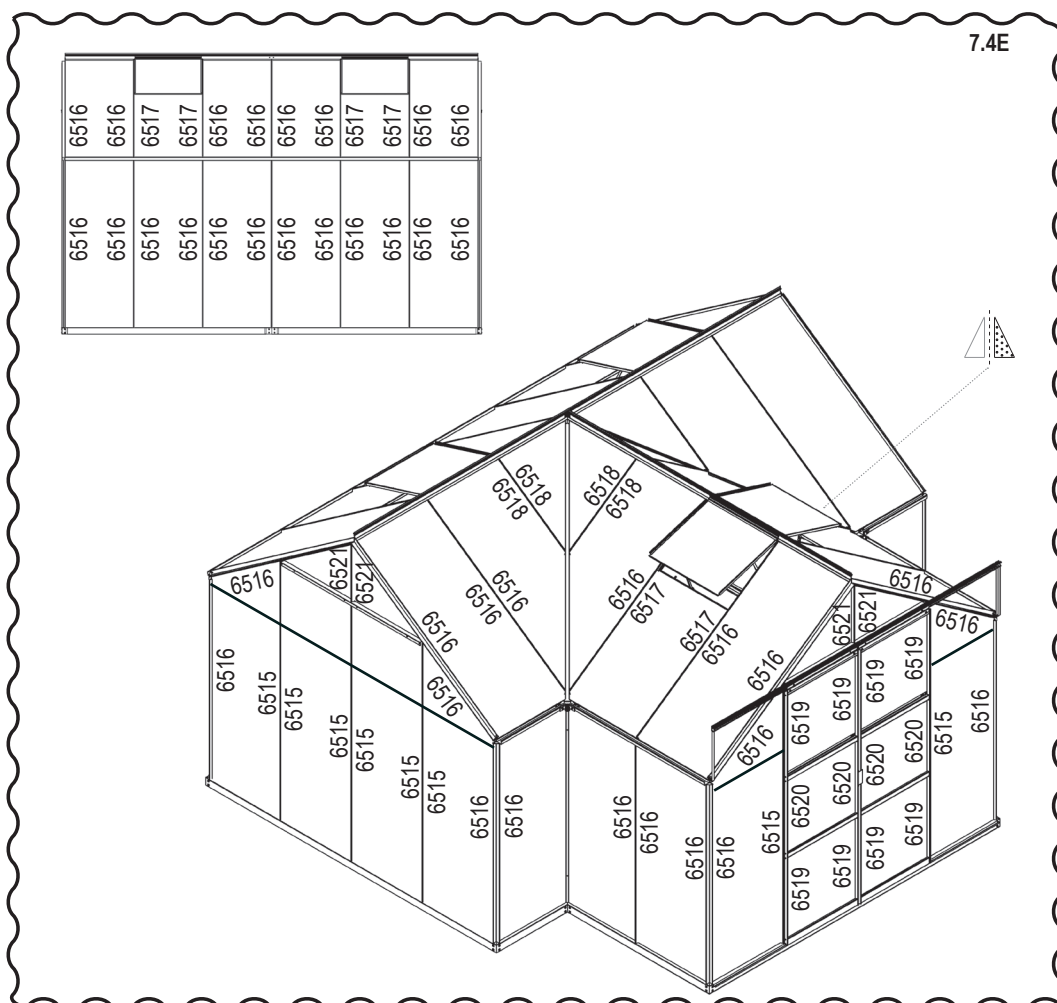


7.4B

7 - FPG(s)



! VM0065-SSD - ~~6519~~ & ~~6520~~



Incorrect!



Important!

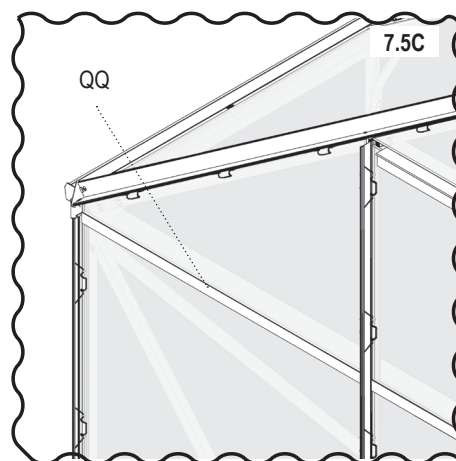
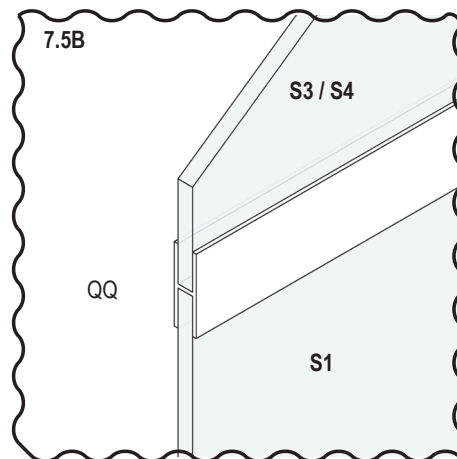
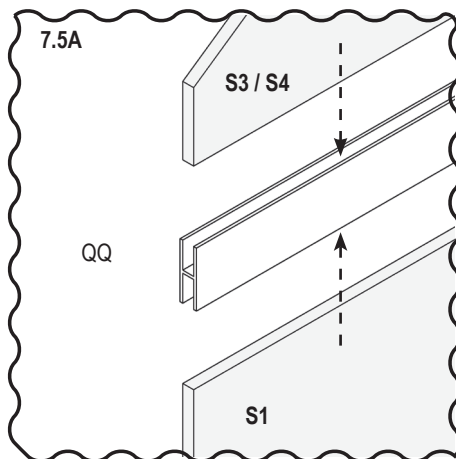
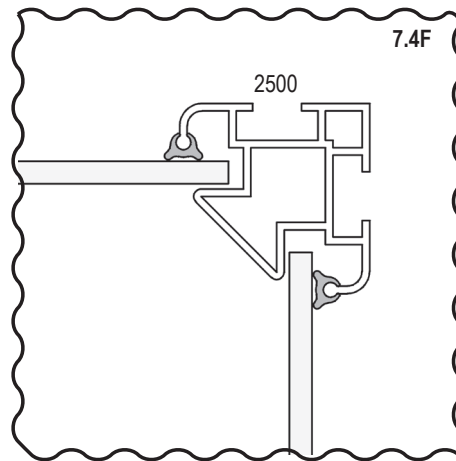


Not required

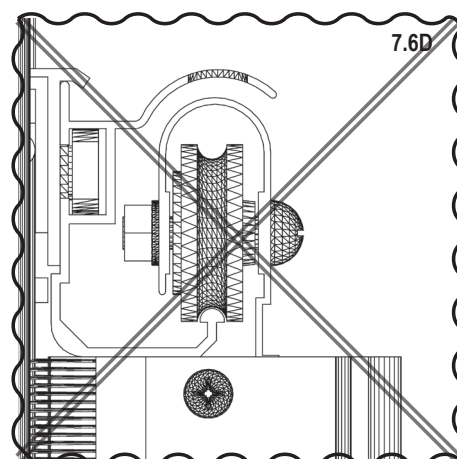
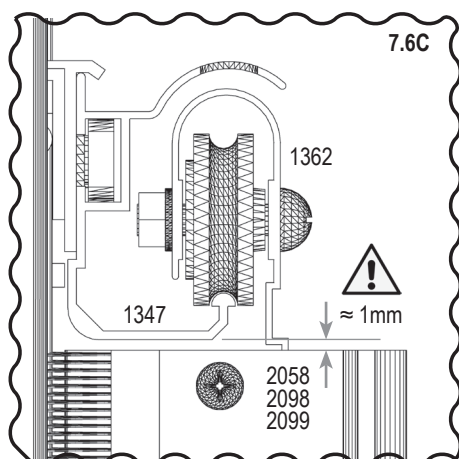
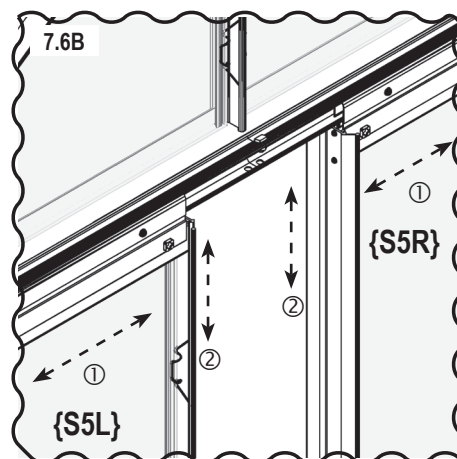
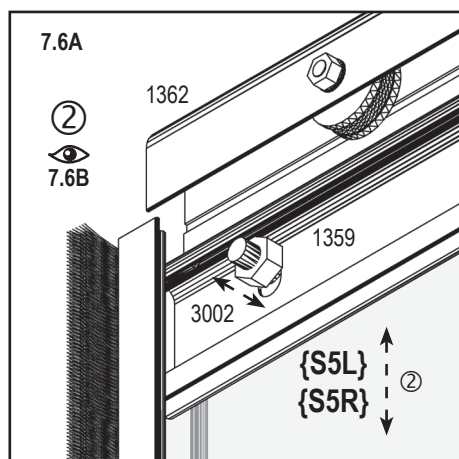


Mirror of

7 - FPG(s)



7 - FPG(s)



Go to

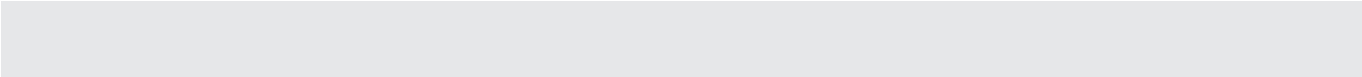


Important!



Incorrect!







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VM0065-SSD

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